

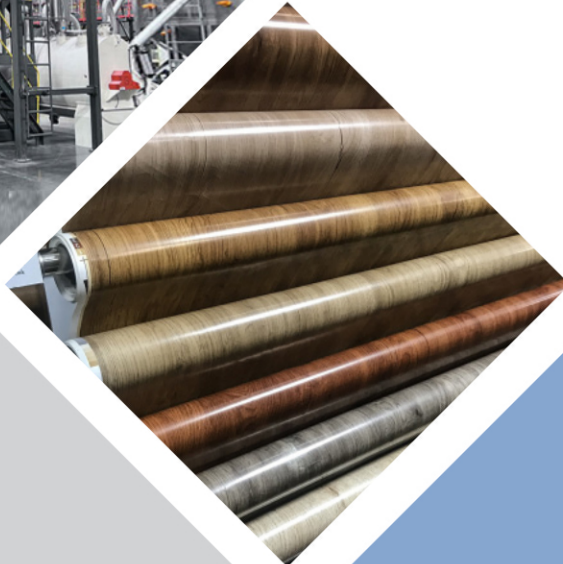
HALLMARK



Product Catalog

SPC FLOORING LINE

LAMINATE FLOORING LINE



**Provide one-stop
floor production solution**

Whole line design

Equipment manufacturing

Installation and staff training

Equipment maintenance

Technical consulting

Raw material supply

HALLMARK

LAMINATE FLOORING

PRODUCTION LINE

Raw materials are pressed together under a high temperature and pressure by hot press.

Cutting machine cut big board into small board ,after cooling 2~3 days, double end tenoner process the click profile,then paint the V shape groove and wax sealing the click profile ,finally packing.



1.Hot press machine for lamination

LAMINATE FLOORING PRODUCTION PROCESS



2.Cutting machine



3.Double end tenoner machine



7. Automatic stacking machine (optional)



6.Packing machine



5.Wax sealing machine

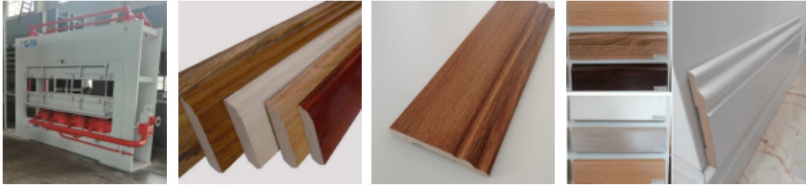


4.V groove painting machine (optional)

Other auxiliary machinery

1.MDF Skirting molding machine

This machine is used to laminate melamine paper on the MDF or HDF skirting or door casing.



2.PVC skirting extrusion machine

PVC skirting extruder is a kind machine for extruding PVC compound, with different kinds of molds and auxiliary machines.



3.Wrapping machine for PVC skirting

Use coating glue to stick PVC film, melamine paper, etc. on the surface of various lines such as skirting lines, door and window sleeves, stair handrails, etc., and complete the surface, side and bottom cover at one time.



4.Lab and QC equipment

The Lab and QC equipment are used to measure the physical properties and product quality of the floor.

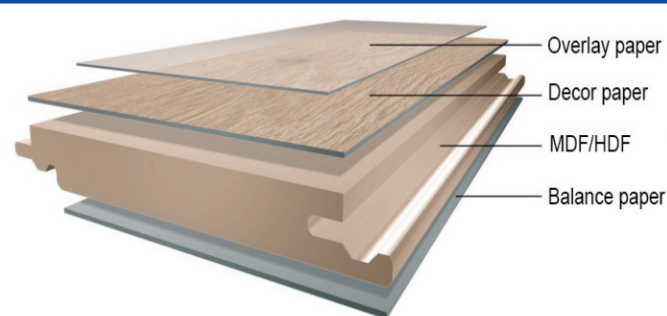


5.Recycled machine



1 Laminate flooring raw material

Laminate flooring made of 4 layers: Overlay paper (Wear-resistant paper) + Decorative paper + MDF/HDF raw board + Bottom paper (Balance paper)



MDF/HDF

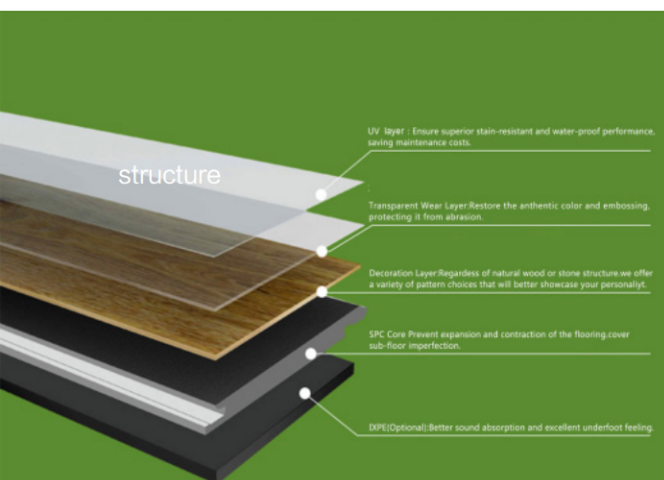


Melmine paper

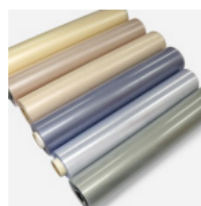


2 SPC flooring raw material

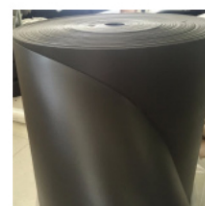
SPC flooring' s structure :UV layer+ transparent wear layer + decoration layer +SPC core +IXPE (optional)



PVC film



IXPE/EVA



UV paint



Raw Material

PVC



CaCo3



PE wax

Inner lubricant

Modifier

Stabilizer

